

PREFERRED

UTILITIES MFG CORPORATION



Quanta-Flame Model 5004-795 Primary Controller

(Compatible with Honeywell RA795F Controls)



User Manual

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DESCRIPTION:

The **Quanta-Flame 5004-795** is a state-of-the-art flame safeguard controller designed for single burner applications. The controller sequences the burner through Purge, Ignition, pilot and main burner operation. It monitors the burner flame and interlocks and safely shuts down the burner in the event of an unsafe operating condition.

The 5004-795 controller is a direct replacement for most Honeywell R4795 controls.

- No re-wiring or sensor changes required when replacing an R4795 controller.
- Operates with existing UV sensors and flame rods.

Features include:

- Optional plug in diagnostic display.
- Standard relay alarm contact.
- **Easy** mounting in control panels.
- Pilot test mode.
- Selectable Trial for Ignition times. (3, 5, 10, or 15 seconds)
- Selectable interrupted or intermittent pilots
- Selectable purge times.
- Selectable recycle or non-recycle modes

FUNCTIONAL SUMMARY:

Recycle mode- When selected, the control will recycle the burner through purge and startup when the main burner has shutdown with a flame failure alarm. The recycling of the burner will only occur after the main burner has been in operation. There is no recycle on pilot flame failure.

Pilot turndown test mode- this mode permits the pilot to ignite and remain burning regardless if interrupted or intermittent pilot has been selected. The main burner will not be ignited as long as the control is in this mode. This permits the service technician to adjust and inspect the pilot flame. To enter this mode hold the reset button down until the limit light begins to flash (10 seconds). To exit the pilot test mode press the reset button and the control will rest into the normal run mode.

Interrupted pilot- the pilot will ignite and be turned off 10 seconds after the main burner valve is opened

Intermittent (non interrupted pilot)- The pilot will ignite and remain lit for the entire duration of the main burner run cycle

Pilot verification feature- the ignitor will be de-energized 5 seconds before the main valve is energized to insure the pilot flame is stable before lighting the main burner

False flame indication- If the control senses a flame out of the proper sequence the sequence will stop and wait for 30 seconds for the false flame signal to disappear. During this time the Flame Fail light and the Alarm light will blink on and off. If the signal disappears the lights will cease blinking and the sequence will continue. If the false flame signal is present for more than 30 seconds the lights will stay on and stop blinking and the control will go into lockout.

Flame signal analog meter jacks- Two test probe inputs are located on the front of the control. By inserting the meter probes from a high impedance (100k ohm/volt) DC volt meter the control will indicate the relative flame signal level in the range of 0 to 5 VDC. The positive probe goes into the jack labeled "Signal 0 to 5VDC". The negative probe goes into the jack labeled "GND".

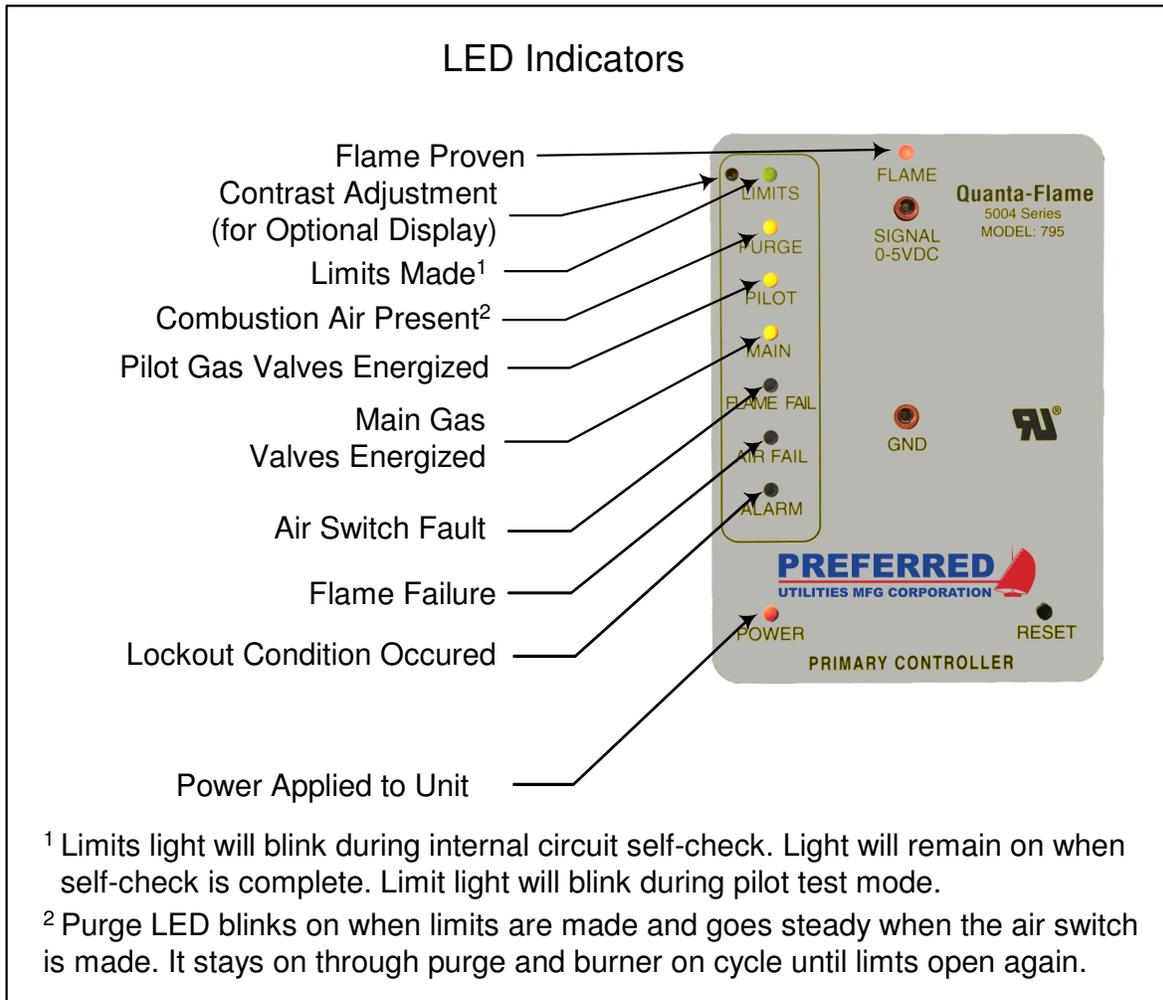
Selectable Purge Time- The purge time is selectable by means of the selector switches located under the right hand cover of the control. The purge times selected by each switch (5 through 8) are added together for the total purge time. (For example, the maximum purge time is 7 +10+ 30+60 seconds or 107 seconds).

Shorted Air Switch Check- The control verifies that the air switch is not shorted at each occurrence of control lockout. When the fan is de-energized during lockout the control will check to see if the air switch opens. If the air switch fails to open the "air fail" light will blink to indicate the air switch is still closed. This will alert the operator that the air switch is not functioning properly.

Air Failure- The control checks constantly for the presence of the airflow by examining the airflow switch input. The input must be present before the purge time will begin. If the control loses the air switch input at some point in the burner cycle after the start of purge, the control will reset to the start of the purge cycle and wait for the air switch to close.

Control Reset: When the control enters a lockout condition the red alarm light will light and begin blinking. To reset the control press the reset button on the front of the control for three seconds. The control will not reset on power interruption. Lockout conditions for the control are:

- Flame failure
- False flame present for more that 30 seconds
- Relay failure and internal fault



Inputs

Power (Terminal L)

Input that receives all the permissives and the burner start signal switch or contact

Neutral (Terminal N)

Grounded neutral connection to control.

Air Switch (Terminals T1 & T2)

Input is connected to the combustion airflow switch. This must be a dry contact. No voltage can be applied to these terminals. **Voltage applied to these terminals will damage control and void the warranty**

Flame Sensor (Terminals F & G)

Sensor inputs:

Flame rod connects to Terminal F

UV sensor connects to F & G. (see wiring schematics)

Outputs

Combustion Fan (Terminal LM)

Output to energize the burner combustion fan

Pilot (Terminal P)

Output to energize the burner pilot valve.

Ignition (Terminal I)

Output to energize the ignition transformer.

Main (Terminal M)

Output to energize the burner main valve.

Alarm (NO, NC, C)

This is a dry contact output, which closes when an alarm condition occurs.
(rated: up to 230VAC, 2 amp. max)

Control Configuration:

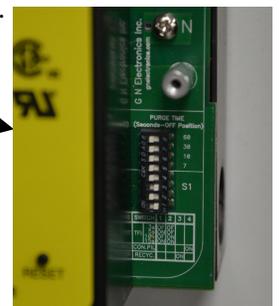
Setup Dipswitches: There is a set of 8 dipswitches under the right side cover on the control.

Dipswitches 1 and 2 set the desired time for pilot ignition time.

This value can be 3, 5, 10 or 15 seconds

Dipswitch 3 selects Non-Recycle or Recycle mode.

Recycle mode permits the controller to shut down and start the burner startup sequence again when a flame failure has occurred during the burner run cycle. In order for this to occur the main burner has to be



up and running before a recycle can occur. A flame failure that happens before that time results in a lockout regardless if recycle is selected or not.

Dipswitch 4 selects interrupted or intermittent or non-interrupted (continuous) pilot.

An interrupted pilot will ignite during the trial for ignition time and be shut off 10 seconds after the main gas valve opens to light the main flame.

An intermittent pilot will ignite during the trial for ignition time and will stay lit when the main valve is open. It will remain on as long as the main burner is on and will shut down at the end of the main burner cycle.

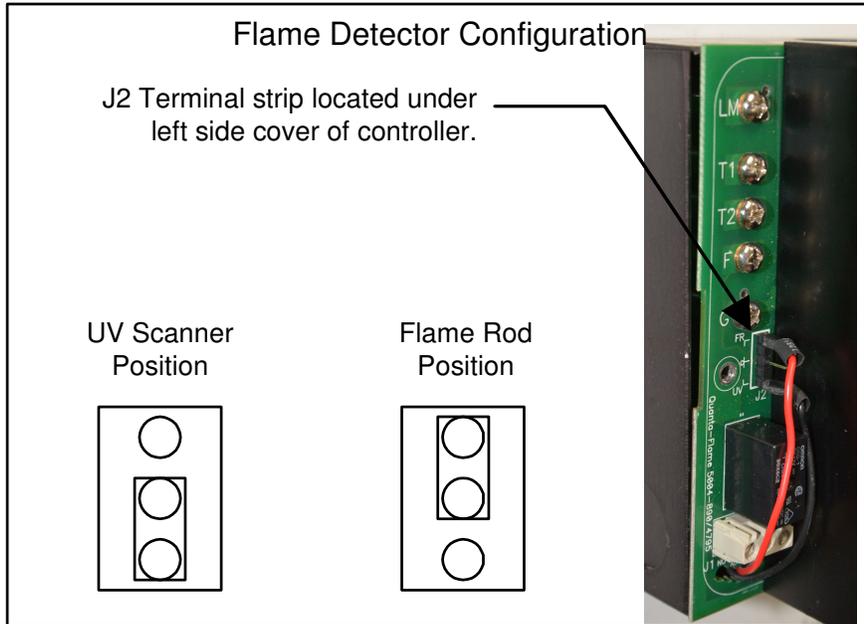
Dipswitches 5 through 8 select the desired purge time.

Purge times as indicated on the switches are selected when the switch is in the “OFF” position. Selecting two or more purge times adds the times together for the total purge time.

Dipswitch Setup Table

Dipswitch State								
1	2	3	4	5	6	7	8	Control Strategy
off	off	---	---					3 second PTFI
on	off	---	---					5 second PTFI
off	on	---	---					10 second PTFI
on	on	---	---					15 second PTFI
---	---	off	---					Non-recycle operation
---	---	on	---					Recycle operation
---	---	---	off					Non-Intermittent Pilot
---	---	---	on					Intermittent Pilot
---	---	---	---	off	---	---	---	"off" Position adds 7 sec to Purge Time
---	---	---	---	---	off	---	---	"off" Position adds 10 sec to Purge Time
---	---	---	---	---	---	off		"off" Position adds 30 sec to Purge Time
---	---	---	---	---	---	---	off	"off" Position adds 60 sec to Purge Time

Flame failure response time (FFRT): 2.5 to 3.5 seconds (fixed)



		Control Check Cycle		Burner Start -up Cycle				Heat Cycle	
Terminals	Function	Internal Memory Check (~6 Secs)	Limit Light ON Internal Component Check (~ 10 Secs)	Purge	Trial for Ignition	Check for Pilot Flame (5 Secs)	Trial for Main Flame (10 Secs)	Pilot off if intermittent not selected	Shutdown due to flame fail or limit trip
Inputs									
L	Limit Input								
T1 -T2	Air Switch Dry Contact Input								
Outputs									
LM	Fan Motor								
P	Pilot Valve								
I	Ignition								
M	Main Valve								

SPECIFICATIONS:

Mechanical:

Enclosure: 5” H by 5” W by 1 3/4” D
 Shipping weight: 2 lbs. for all models
 Area classification: NEMA 1
 Temperature range: -40°F to +140°F (-40°C to +60°C)

Electrical:

Voltage: 120 VAC 50/60Hz
 Power consumption: 2VA
 Load ratings (pilot & main): 10 amps (1/4 HP inductive)
 Fan Output 15 amps (1/3 HP inductive)
 Total connected load: 15 amps (1800VA)
 Alarm contact: 230VAC, 2 amps maximum

Approvals:

UL Recognized: File No. E233069

Contrast adjustment

Note: The contrast is previously adjusted and set at the factory. It is unlikely that any adjustments will be required except in unusual lighting situations or in high or low ambient temperature environments.

On the front of the control immediately to the left of the LIMITS light is a contrast adjustment, which can be used to vary the contrast. To adjust the contrast insert a small instrument screw driver into the hole and turn the screw clockwise for more contrast or counterclockwise for less contrast.

Once installed the display will show the steps of the control sequence and indicated when an alarm has occurred. After the start up sequence the display will indicate the flame signal level as a range between 0 to 5VDC

Alarm History (Optional Feature- Display also required)

The Alarm History option allows the user to view the previous alarms occurring in the control, which caused a lockout. In the case where recycling is selected the control will also indicate the alarm that occurred to initiate the recycle of the control sequence to relight the burner.

With this option the reset button functions as follows:

Pressing the reset button for less than 6 seconds–The control will reset an alarm lockout condition and restart the sequence when limits are closed. During this operation the green limit light will also flash every 2 seconds to indicate the time.

Pressing the reset button more than 6 seconds but less than 12 seconds – The control will enter the “**pilot turndown test mode**” as described on page 9. This will be indicated on the display as “**Test Mode**” (The green limit light flashes more than 3 times but less than 6) When the button is released the green limit light will continue to flash to indicate, “Pilot turndown test mode”

Pressing the reset button more than 12 seconds but less than 18 seconds – The control will enter the “**History Log**” mode. This will be indicated on the display as “**History Log**” (The green limit light flashes more than 6 times but less than 9)

History Log mode – The display will indicate up to 16 previous shutdown/ lockout conditions with the first condition displayed being the most recent.

Pressing the reset button more than 18 seconds – the history log will be reset and the previous entries will be deleted. This will be indicated on the display, as “**History Reset**” for 2 seconds and the control will reset back to the beginning of the control sequence. (The green limit light flashes more than 9 times)

Note: Pressing the reset button during a cycle to access the history log will also reset the control

Flame Detection Options:

Ultraviolet Scanner Model 5004-01: The UV sensor detects light emitted from the flame within the Ultraviolet light spectrum.



Ultraviolet Self-Check Scanner Model 5002-01: The UV Self-Check sensor detects light emitted from the flame within the Ultraviolet light spectrum. This sensor is intended for applications that continuously operate the burner (24 hours). The self-check scanner interrupts the UV light from the burner every ten seconds to verify the proper operation of the sensing element and the internal components.

Flame rod: The flame rod works on the principle of Flame rectification and senses a small direct current flowing through the flame between the flame rod and the burner ground.

Installation Notes (read before installing control)

- All installation, wiring, or service activities must only be performed by knowledgeable and qualified technicians.
- All system wiring should be run in accordance with the National Electrical Code and all local code requirements.
- Always remove all power to the system before wiring.
- The 5004-795 is secured to the wiring base by means of ten mounting screws located under the control side covers. These mounting screws also are the electrical connection of the control to the base. It is necessary for all of these screws to be securely fastened for the control to work properly.
- Do not run control wiring, ignition wiring, or sensor wiring in the same conduit.
- Neutral must be grounded.
- The 5004-795 is designed to work in a variety of applications and conditions, however some applications may not be applicable due to the presence of high electrical noise, lack of adequate ground connections, floating neutrals or other known or unknown conditions. It is therefore important to ensure proper system environment before installing these devices.
- The signal levels and functionality of a particular brand of sensor will not be identical to the signal levels and functionality of a sensor when used with other burner control brands. Due to variable manufacturing tolerances it is possible but unlikely for an individual sensor to not function in a 5004-795 system but still operate with its own branded control or vice versa. In these cases the scanner may need to be replaced with a new GNE scanner.
- Route sensor wiring a sufficient distance away from any type of ignition or other wiring to avoid electrical noise interference. Each sensor wiring must be run separate from all other wires including other sensors. In some cases shielded cable or coax may be required for long distances or high electrical interference environments. Each pair of sensor leads should be in their own shielded or coaxial pair and terminated at the control.



Wiring Considerations

Depending on the output option used the wiring requirements will vary somewhat.

Output type	Suggested wire	Wiring run considerations
Contact	14 to 16 AWG	THHN or equivalent Nothing special- can be run with other wires in conduit
0 to 12VDC Sensor Signal	14 to 16 AWG	THHN if wire is run in separate conduit
		Shielded cable if multiple wires are in one conduit
		Coax cable if long distance runs are required or if high level of electrical noise is present

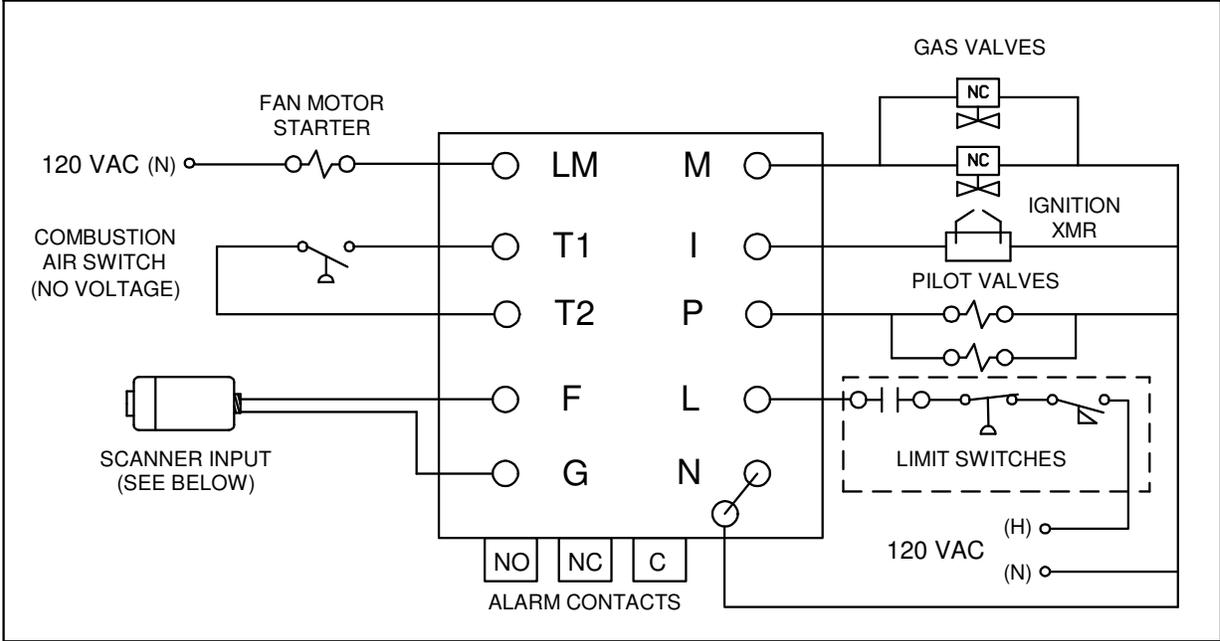
Note

All wiring runs to the field on, or near, hot surfaces should be rated for 90°C (195°F) or at least 25°C (50°F) higher than the surface temperature.

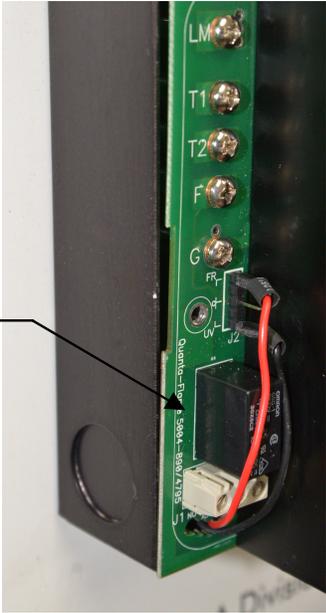


5004-270 Wiring Base

Wiring Diagram



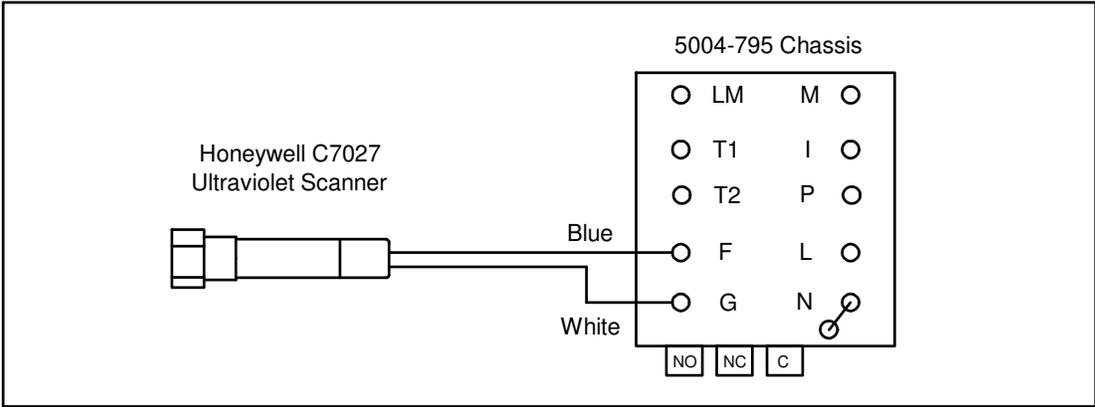
NOTE: Alarm connection are made through the bottom of the control board on the left terminal side



Typical UV Scanner Wiring

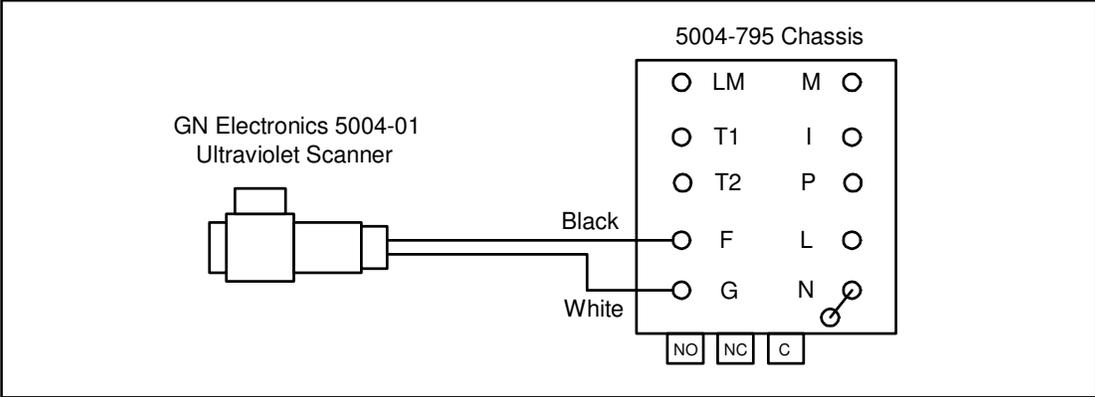
Honeywell Scanners (C7027A) connect with the blue lead connects to the F Terminal and the white lead connects to G terminal.

Note: Route sensor wiring a sufficient distance away from any type of ignition or other wiring to avoid electrical noise interference. Each sensor wiring must be run separate from all other wires including other sensors. In some cases shielded cable or coax may be required for long distances or high electrical interference environments. Each pair of sensor leads should be in their own shielded or coaxial pair and terminated at the control.



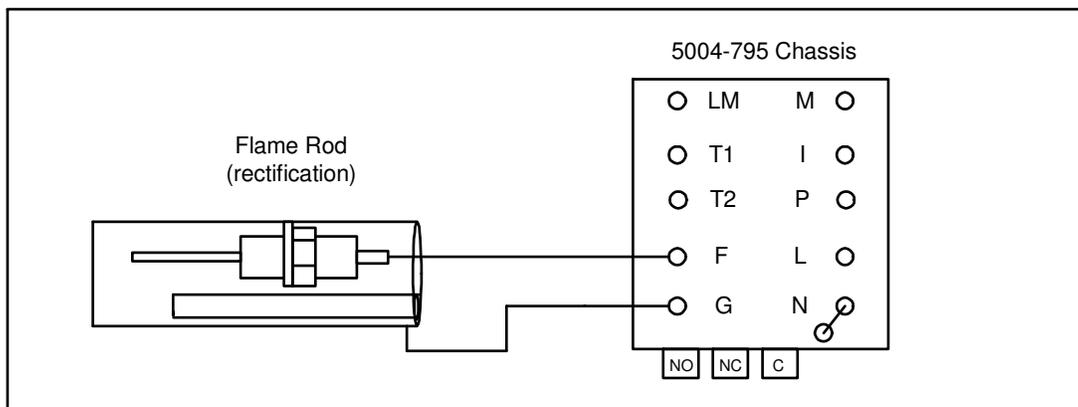
GN Electronics Scanners (5004-01) connect with the black lead connects to the F terminal and the white lead connects to the G terminal.

Note: Route sensor wiring a sufficient distance away from any type of ignition or other wiring to avoid electrical noise interference. Each sensor wiring must be run separate from all other wires including other sensors. In some cases shielded cable or coax may be required for long distances or high electrical interference environments. Each pair of sensor leads should be in their own shielded or coaxial pair and terminated at the control.



Wiring For Flame Rod

Flame rod connects to F terminal and a wire from the burner ground connects to the G terminal.
 Note: Route sensor wiring a sufficient distance away from any type of ignition or other wiring to avoid electrical noise interference. Each sensor wiring must be run separate from all other wires including other sensors. In some cases shielded cable or coax may be required for long distances or high electrical interference environments. Each pair of sensor leads should be in their own shielded or coaxial pair and terminated at the control.



Testing the Installation

This section describes the test procedures that must be performed after installation to insure that the 5004-795 and the connected sensor is operating properly. **These procedures are mandatory.**

These tests are to be performed after any installation of the 5004-795 control, regardless if it is a new installation or a replacement installation for an existing control



Insert the positive probe of a 0-10 VDC, digital voltmeter into the test point on the front cover of the 5004-795; insert the negative probe to ground point. Good flame signal strength will read between 2 and 5 VDC; anything below 1 VDC is inadequate. Also, the red flame light illuminates when a flame signal is indicated.

Minimum Pilot Test

Run the following test procedures to ensure that the sensor will not detect a pilot flame too small to reliably light the main flame:

- 1) Manually shut off the fuel supply to the burner, but not to the pilot.
- 2) Start the system normally.
- 3) To enter the pilot test mode, press and hold the reset button for ten seconds on the front of the 5004 control.
- 4) The control will hold the operating sequence at the pilot flame step. Measure signal strength as described above.
- 5) Reduce pilot fuel until the flame relay drops out. Increase pilot fuel until the flame signal is greater than 1 VDC, and flame relay just manages to pull in.
This is the minimum pilot. If you don't think this flame will be able to safely light the main burner, realign the sensor so that it requires a larger pilot flame and repeat steps 2 through 5.
- 6) Push the reset button located in the lower right corner on the front cover to reset the control into the normal and begin the normal start-up sequence again.
- 7) When the sequence reaches the main flame trial for ignition, smoothly restore the fuel supply to the burner. If the main burner does not light within five seconds, immediately shut off the burner supply to shut down the system.
Re-align the sensor so that it requires a larger pilot flame. Repeat steps 1 through 6 until the main burner lights off smoothly and reliably.

Pilot Flame Failure Test

- 1) Manually shut off the fuel supply to the pilot and the main burner.
- 2) Place system in pilot test mode
- 3) Start the system normally. The controller should lock out; if it doesn't, then the controller is detecting a false flame signal. Find the problem and correct it before resuming normal operation.

Main Flame Failure Test

- 1) Manually shut off the fuel supply to the main burner but not to the pilot.
- 2) Start the system normally. This should ignite the pilot and lock out after pilot interruption. If the system does not lock out, the controller is detecting a false flame signal Find the problem and correct it before resuming normal operation.

Spark Sighting Test

- 1) Manually shut off the fuel supply to the pilot and the main burner.
- 2) Start the system normally.
- 3) Measure the flame signal.
- 4) If a flame signal greater than 1 VDC is measured for more than three seconds during the trial for ignition, then the sensor is picking up a signal from the spark plug.

Note: Periodically check all interlock and limit switches by manually tripping them during burner operation to make sure they cause the system to shut down.

Warning: Never operate a system that is improperly adjusted or has faulty interlocks or limit switches. Always replace faulty equipment with new equipment before resuming operation. Operating a system with defective safety equipment can cause explosions, injuries, and property damage.

Warranty and Returns

The 5004-795 is warranted for one (1) year from the date of delivery against manufacturing defects only. GN Electronics standards terms and conditions apply. GN Electronics' liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the furnishing of replacement parts and GN Electronics will not be liable for any other injury, loss, damage or expenses, whether direct or consequential, including but not limited to loss of use, income of, or damage to material arising in connection with the sale, installation, use of, inability to use or the repair or replacement of GN Electronics' products. Defective units should be returned to G N Electronics. Controls should be well packed in a suitable container encased in appropriate stuffing.

For all returns, please call (203) 743-6741 and ask for our RMA department. You will receive an RMA number. All returns **MUST** have a RMA number. Units should be returned to GN Electronics. Controls should be well packed in a suitable container encased in appropriate stuffing.

All items should be shipped prepaid to:

**Preferred Utilities Manufacturing
31-35 South Street
Danbury, CT 06810**

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